



SEALANT 611

Technical Data Sheet

This material is a high solids, synthetic butyl rubber based sealant designed to form a permanent, watertight seal on glass, plastic and metal surfaces. Sealant 611 permanently retains its flexibility and tack. This characteristic gives the sealant the unique ability to "heal" if the seal is damaged. Its low surface energy gives it the ability to bond to virtually any surface.

Physical Properties

Percent solids	% by Wt.	75
Color		gray
Tack free time		Remains tacky
Shelf Life	months	6
Solvent		Heptane
Flash Point.	°F	40
Base		Butyl rubber
Viscosity		Caulking Grade
Service Temperature	°F/°C	-60/-51 to 149/300
Elongation	%	> 600
Sag resistance	¼": bead	no sag
Water absorption 504 hours	%	< 1